

▶▶ **TRANSFER INSTRUCTIONS**

**2-PAPER-SYSTEM  
for LED-Printers  
with White Toner**

**Instructions for Printing onto Dark Colored Textiles  
with FOREVER Laser-Dark (No Cut)**

▶ **PRINT SETTINGS**

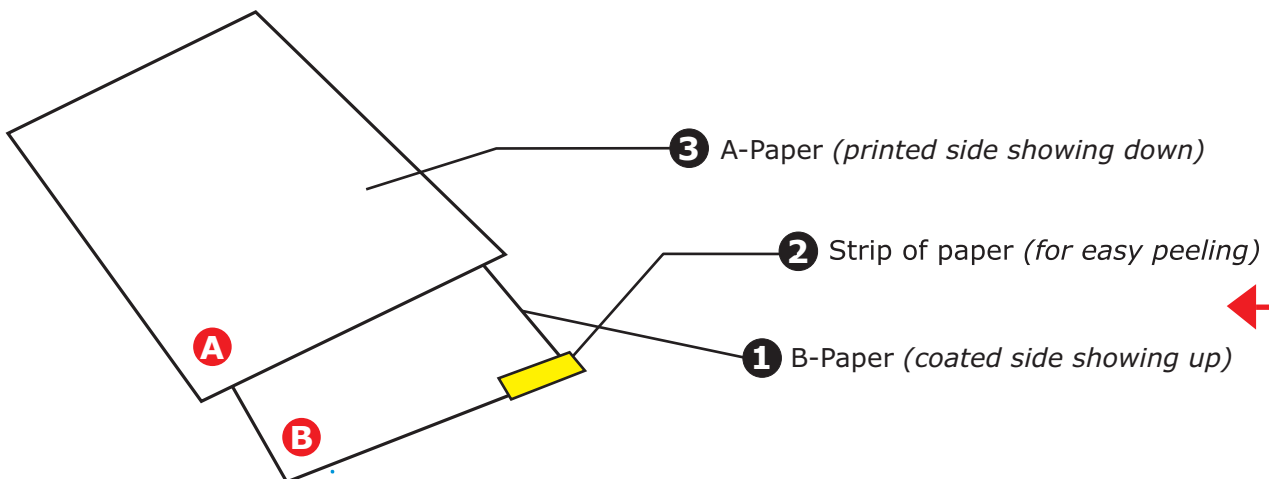
**ONLY FOR OKI PRINTERS WORKING WITH WHITE TONER**

**Paper & Print Setting:** Label 1, Multi Purpose-Tray  
**White Toner Darkness** (Calibration in the Printer Menu): -3  
**Image Mode:** Mirror Image, CMYK Mode (not RGB), Color Print, White On

**TRANSFER APPLICATION**

- 1.** Print your design in mirror image mode onto the **A-Paper (pinklines)**. Please see the settings above.
- 2.** Please note, that the B-Paper is slightly smaller than the A-Paper on purpose. This prevents your heat plate from getting dirty.
- 3.** Place the **B-Paper** on top of the lower plate (coated side showing up) and place the **A-Paper** (printed side showing down) on the top of the B-Paper. For **immediate seperating** put a **small strip of paper between the A- and the B-Paper** at one corner. **See drawing below.**
- 4.** **Press all together at 180-200°C (392 F) for \*60 sec. for A4 and 75 sec. for A3 with 3-4 bar pressure.**
- 5.** Open the press, turn the papers around, so that now the **A-Paper is at the bottom**. **Leave the papers on the lower plate** while you separate them. **Separate the B-paper from the A-Paper after waiting for 5-10 seconds** in one smooth, fluent move.
- 6.** The opaque coating of the B-Paper is now transferred onto the A-Paper, only on areas where you have toner. **Cut around the design to avoid a coating frame.**
- 7.** Place the textile or an another substrate on the lower plate of the heat press.
- 8.** Position your transfer onto the textile or another subtrate. Tape the corners with thermo tape to fix the transfer and to prevent the transfer from curling and to avoid unintended hot peel.  
**Cotton: 180°C - 200°C (356 - 392 F) for 30 seconds by 5 bar (high pressure).**  
**Polyester: 150°C (302 F) for 40 seconds by 3-4 bar (medium pressure).**  
**Leather: 120°C (248 F) for 30 seconds by 1-2 bar (low pressure).**  
**Cardboard: 100°C (212 F) for 20 seconds by 1-2 bar (low pressure).**
- 9.** Remove the backing paper after it is **absolutely cold**.
- 10.** Cold peel always brings shiny results. **To achieve a matt screen printed look, press the garment with a sheet of pergament paper with low pressure for 5 seconds.**

**\*MASS PRODUCTION:** For high-quality heat presses, you can reduce the pressing time to 30 seconds at 210°C processing temperature.



▶▶ **WASHING**

**Up to 40°C** in warm wash cycle.